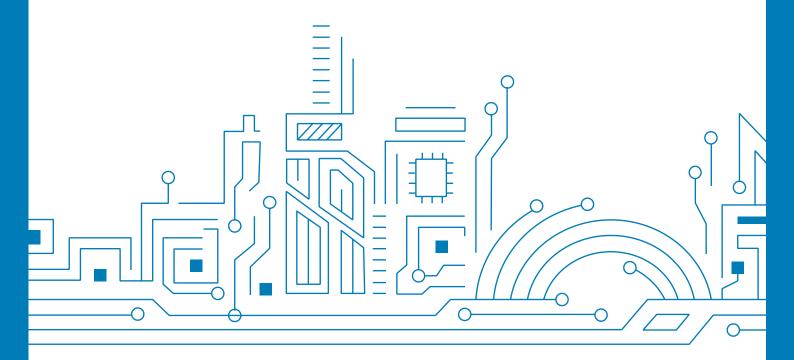


# **GNSS Dual-band High Precision RTK Module with DR**

TAU951M-K2 Series

Datasheet V1.0





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# **About the Document**

## ■ Basic info

| Document applies to | TAU951M-K2 Series |
|---------------------|-------------------|
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## 1 SYSTEM OVERVIEW

#### 1.1 Overview

The TAU951M-K2 series is a set of GNSS dual-band high-precision RTK navigation and positioning module with dead reckoning, which is based on the state of art CYNOSURE IV dual-core SoC chip. It is capable of tracking all global civil navigation systems (BDS, GPS, GLONASS, Galileo, QZSS, NavIC, and SBAS), as well as BDS-3 signals.

The latest dual-core architecture CYNOSURE IV adopts 22 nm process, with built-in dual-core MCU and 8Mbit MRAM, integrating multi-band multi-system GNSS RF and baseband. Combining GNSS positioning and inertial navigation technology makes TAU951M-K2 series output positioning data in the environments where GNSS signal quality is poor or even loss (such as tunnels, underground parking, etc.), and provide continuous and accurate positioning for navigation applications.

Along with its preeminent performance, the compact size (16.0×12.2×2.4 mm) of TAU951M-K2 series of LCC package with lower consumption makes it suitable for various demands under different conditions. It can be widely used in mower, smart driving, surveying and mapping, unmanned aerial vehicles (UAVs), intelligent agriculture, and other fields.

## 1.2 Product Photo



Figure 1 TAU951M-K2 Series

#### 1.3 Features

- Concurrent reception of multi-band multi-system satellite signals
- Tracking 128 GNSS signal channels at the same time
- Support BDS-3 signals: B1C, B2a
- Support PPP-B2b/PPP/PPP-RTK (upon request)
- Internal PVT, RTD, and RTK Engine
- Output raw data with built-in 6D IMU



- Update rate up to 10 Hz
- Support A-GNSS
- Smart jammer detection and suppression
- Support four kinds of low power mode
- Support free installation

Table 1 TAU951M-K2 Series

|              | DR | GNSS          |     |          |         |         | Feature |      |              |              | Inf. |     | Ac         | Accuracy |     | Grade |     |       |           |            |            |            |
|--------------|----|---------------|-----|----------|---------|---------|---------|------|--------------|--------------|------|-----|------------|----------|-----|-------|-----|-------|-----------|------------|------------|------------|
| Product      | DR | Bands (S/D/T) | BDS | GPS/QZSS | GLONASS | Galileo | NaviC   | SBAS | Built-in SAW | Built-in LNA | RTD  | RTK | Oscillator | SPI      | PPS | UART  | 12C | Meter | Sub-meter | Centimeter | Industrial | Automotive |
| TAU951M-K200 | •  | D             | •   | •        | •       | •       | 0       | •    | •            | •            | •    | •   | Т          | 0        | •   | •     | 0   |       |           | •          | •          |            |

T = TCXO

O = Supported upon request with special firmware

**Table 2 GNSS reception** 

| Mode        | GPS/QZSS |              |     |    | BDS |     |     |     | GLONASS |     | Galileo |    |    | NavIC | SBAS |     |    |      |    |
|-------------|----------|--------------|-----|----|-----|-----|-----|-----|---------|-----|---------|----|----|-------|------|-----|----|------|----|
| Wode        | L1CA     | L1C          | L2C | L5 | L6  | B1I | B1C | B2I | B2b     | B2a | B3I     | G1 | G2 | E1    | E5a  | E5b | E6 | L5   | L1 |
| A (default) | •        | *[1]         | -   | •  |     | •   | •   |     | -       | •   | -       | •  | -  | •     | •    |     |    | *[1] | •  |
| В           | •        | <b>*</b> [1] | •   | -  |     | •   | •   | •   | -       | -   | -       | •  | •  | •     |      | •   |    |      | •  |
| С           | •        | •            | •   | -  |     | •   | •   |     | -       | -   |         | •  | -  | •     | -    | -   | -  |      | •  |

<sup>\* [1]</sup> Supported upon request with special firmware



# 1.4 Block diagram

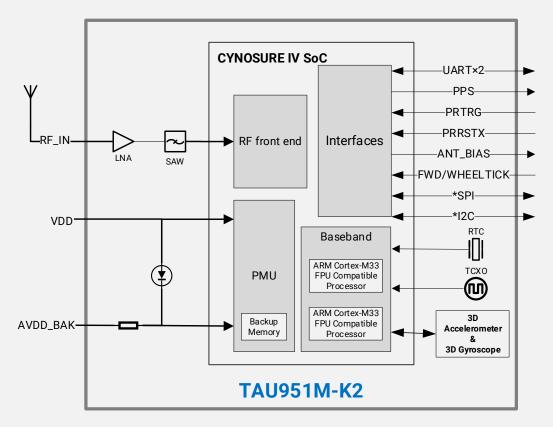


Figure 2 Block diagram

# 1.5 Specifications

**Table 3 Specifications** 

| Parameter                           | \$                         | Specification                            |  |  |  |  |
|-------------------------------------|----------------------------|------------------------------------------|--|--|--|--|
| GNSS reception                      | BDS, GPS, QZSS, GLONASS, G | Galileo, NavIC, SBAS                     |  |  |  |  |
| Channel                             | 128                        |                                          |  |  |  |  |
| Update rate                         | GNSS: 10 Hz Max.           |                                          |  |  |  |  |
| Opuate rate                         | IMU raw data: 50 Hz Max.   |                                          |  |  |  |  |
|                                     | GNSS                       | 1.0m CEP                                 |  |  |  |  |
| Position accuracy                   | SBAS                       | < 1.0m CEP                               |  |  |  |  |
| ,                                   | RTK                        | 1.0 cm + 1 ppm (H)<br>2.0 cm + 1 ppm (V) |  |  |  |  |
| INS positioning error [1]           | < 2% of distance travelled |                                          |  |  |  |  |
| Valority <sup>9</sup> Time accuracy | GNSS                       | 0.05 m/s CEP                             |  |  |  |  |
| Velocity & Time accuracy            | 1PPS                       | 20 ns RMS                                |  |  |  |  |
| TTFF                                | Hot start                  | 1s                                       |  |  |  |  |



| Parameter                |                    |                | Specification  |  |  |  |  |
|--------------------------|--------------------|----------------|----------------|--|--|--|--|
|                          | Cold start         |                | 27s            |  |  |  |  |
| RTK                      | Convergen          | ce time        | <10s           |  |  |  |  |
| NIK                      | Reliability        |                | > 99.9%        |  |  |  |  |
|                          | Cold start         |                | -148 dBm       |  |  |  |  |
| Sensitivity [2]          | Hot start          |                | -155 dBm       |  |  |  |  |
| Sensitivity              | Reacquisiti        | on             | -158 dBm       |  |  |  |  |
|                          | Tracking &         | navigation     | -165 dBm       |  |  |  |  |
| Dratasal                 | NMEA-018           | 3              |                |  |  |  |  |
| Protocol                 | RTCM 2.X,          | RTCM 3.X       |                |  |  |  |  |
| Baudrate                 | 115200 bps         | s, by default  |                |  |  |  |  |
|                          | Main suppl         | у              | 1.75V to 3.63V |  |  |  |  |
| Operating condition      | Digital I/O        | supply         | 1.75V to 3.63V |  |  |  |  |
|                          | Backup sup         | pply           | 1.62V to 3.63V |  |  |  |  |
|                          | T I.i              | GNSS           | 35 mA @ 3.3V   |  |  |  |  |
| Danier a manuartica      | Tracking           | Single system  | 22 mA @ 3.3V   |  |  |  |  |
| Power consumption        | 04                 | Data backup    | 16 uA          |  |  |  |  |
|                          | Standby            | RTC            | 1.4 uA         |  |  |  |  |
|                          | UART               |                | 2              |  |  |  |  |
| Serial interface         | SPI <sup>[3]</sup> |                | 1              |  |  |  |  |
|                          | I2C <sup>[3]</sup> |                | 1              |  |  |  |  |
| On anational limit       | Velocity           |                | 515 m/s        |  |  |  |  |
| Operating limit          | Altitude           |                | 18,000m        |  |  |  |  |
|                          | Operating t        | emperature     | -40°C to +85°C |  |  |  |  |
| Environmental conditions | Storage ten        | nperature      | -40°C to +90°C |  |  |  |  |
|                          | Humidity           |                | 95% RH         |  |  |  |  |
| Size                     | 16.0×12.2×         | 2.4 mm 24PIN L | CC             |  |  |  |  |

<sup>\* [1]</sup> Under the condition of 120s continuous GNSS signal loss.

<sup>\* [2]</sup> Demonstrated with a good external LNA.

<sup>\* [3]</sup> Supported upon request with special firmware.



# **2 PIN DESCRIPTION**

# 2.1 Pin Assignment

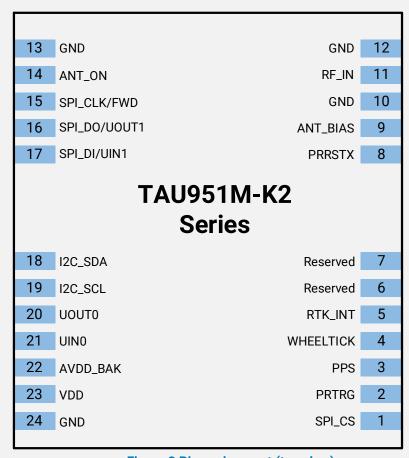


Figure 3 Pin assignment (top view)



# 2.2 Detailed pin descriptions

**Table 4 Detailed pin descriptions** 

| Function           | Symbol       | No.               | I/O | Description                                                                                                                                     |
|--------------------|--------------|-------------------|-----|-------------------------------------------------------------------------------------------------------------------------------------------------|
|                    | GND          | 10, 12, 13,<br>24 | G   | Ground                                                                                                                                          |
| Power              | VDD          | 23                | Р   | Main supply input.                                                                                                                              |
|                    | AVDD_BAK     | 22                | Р   | Backup supply input.                                                                                                                            |
|                    | ANT_BIAS     | 9                 | 0   | RF section output voltage. Used to power the external active antenna. Leave it floating if not used.                                            |
| Antenna            | RF_IN        | 11                | I   | RF signal input.                                                                                                                                |
|                    | ANT_ON       | 14                | 0   | External active antenna ON/OFF. Leave it floating if not used.                                                                                  |
|                    | SPI_CS       | 1                 | I/O | SPI interface. Leave it floating if not used.                                                                                                   |
|                    | SPI_CLK/FWD  | 15                | I   | SPI clock or forward/backward signal input.<br>Default as FWD. Leave it floating if not used.                                                   |
| SPI <sup>[1]</sup> | SPI_DO/UOUT1 | 16                | 0   | SPI data output, or UART1 serial data output.<br>Default as UART1. Leave it floating if not used.                                               |
|                    | SPI_DI/UIN1  | 17                | I   | SPI data input, or UART1 serial data input. Default as UART1. Leave it floating if not used.                                                    |
| I2C <sup>[1]</sup> | I2C_SDA      | 18                | I/O | I2C data. Leave it floating if not used.                                                                                                        |
| 120***             | I2C_SCL      | 19                | I/O | I2C clock. Leave it floating if not used.                                                                                                       |
| UART               | UOUT0        | 20                | 0   | UART0 serial data output.                                                                                                                       |
| UAKT               | UIN0         | 21                | I   | UARTO serial data input.                                                                                                                        |
|                    | RTK_INT      | 5                 | 0   | RTK status output. Leave it floating if not used.                                                                                               |
|                    | PRRSTX       | 8                 | I   | External reset, low active. Connect PRRSTX to the MCU during design. To meet the power on/off sequence control, do not leave this pin floating. |
| Others             | PRTRG        | 2                 | ı   | Mode selection, or the trigger input to wake up the system.                                                                                     |
|                    | PPS          | 3                 | 0   | Time pulse output (PPS). Leave it floating if not used.                                                                                         |
|                    | WHEELTICK    | 4                 | I   | Velocity pulse signal input. Leave it floating if not used.                                                                                     |
|                    | Reserved     | 6, 7              |     | Reserved pin. Leave it floating.                                                                                                                |

<sup>\* [1]</sup> Supported upon request with special firmware



# 3 ELECTRICAL CHARACTERISTICS

# 3.1 Absolute Maximum Rating

**Table 5 Absolute rating** 

| Symbol               | Parameter                               | Min. | Max. | Unit |
|----------------------|-----------------------------------------|------|------|------|
| VDD                  | Power input for the main power domain   | -0.5 | 3.63 | V    |
| AVDD_BAK             | Power input for the backup power domain | -0.5 | 3.63 | V    |
| VI <sub>max</sub>    | Voltage input of I/O pin                | -0.5 | 3.63 | V    |
| T <sub>env</sub>     | Operation temperature                   | -40  | 85   | °C   |
| T <sub>storage</sub> | Storage temperature                     | -40  | 90   | °C   |
| T <sub>solder</sub>  | Solder reflow temperature               |      | 260  | °C   |

## 3.2 DC Characteristics

**Table 6 DC Characteristics** 

| Symbol                | Parameter                               | Min. | Тур.    | Max. | Unit |
|-----------------------|-----------------------------------------|------|---------|------|------|
| VDD                   | Power input for the main power domain   | 1.75 | 3.3     | 3.63 | V    |
| AVDD_BAK              | Power input for the backup power domain | 1.62 | 3.3     | 3.63 | V    |
| I <sub>ANT_BIAS</sub> | ANT_BIAS output current                 |      |         | 25   | mA   |
| V <sub>ANT_BIAS</sub> | ANT_BIAS output voltage                 |      | VDD-0.2 |      | V    |

## 3.3 **ESD**

Please add appropriate ESD protection on the module during design to ensure its functionality according to its application field.

**Table 7 ESD protection performance** 

| Pin    | Contact discharge | Air discharge | Condition        |
|--------|-------------------|---------------|------------------|
| RF_IN  | ±2kV              | ±4kV          |                  |
| GND    | ±2kV              | ±4kV          | HBM, 45% RH, 25℃ |
| Others | ±2kV              | ±4kV          |                  |



## 4 HARDWARE DESCRIPTION

## 4.1 Connecting Power

The module has two power supply pins: VDD and AVDD\_BAK. The main power is supplied through the VDD pin, and the backup power is supplied through the AVDD\_BAK pin. In order to ensure the positioning performance, please control the ripple of the module power supply as possible. It is recommended to use the LDO of a current above 200 mA, and PSRR not less than 70 dB for power supply. Add a magnetic bead on VDD pin if the power noise is high.

If the power for VDD pin is off, the real-time clock (RTC) and battery backed RAM (BBR) are supplied through the AVDD\_BAK pin. Thus, orbit information and time can be maintained and will allow a Hot or Warm start. If no backup battery is connected, the module will perform a cold start at every power-up if no aiding data are sent to the module.

**Note:** If no backup supply is available, connect AVDD\_BAK pin to VDD.

## 4.2 Power on/off Sequence

A permanent damage may occur with inappropriate power on sequence. So, please follow the rules below during design. To meet the requirement of controlling the power on/off sequence of the module, please connect the external reset pin (PRRSTX) to the MCU. Or, use a reset IC to control the sequence. It is recommended to adopt a low active, open-drain IC with 2.63V reset voltage threshold (APX803-26, SGM803B-RX, and UM803RS are preferred).

When both backup and main supply power on from their off state, external reset (PRRSTX) must be active and hold more than 5 ms after both backup supply and main supply reach the minimum operating voltage. The system power on sequence is illustrated in Figure 4 System power on sequence.

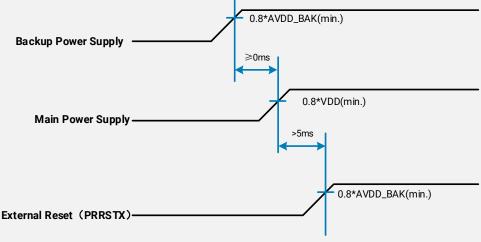


Figure 4 System power on sequence



## 4.3 Antenna Design

There is a built-in LNA and SAW in the module. It is recommended to use an active antenna with gain less than 30 dB and the noise figure less than 1.5 dB.

#### 4.3.1 ANT\_BIAS

The module has built-in short circuit detection and open circuit detection function, which can detect the status of normal connection, and send out antenna status prompt message in NMEA data.

#### Short circuit protection

» The module provides short circuit detection and protection functions for the antenna. Once an overcurrent is detected at the ANT\_BIAS port, the module will restrict current output automatically to protect it from damages.

#### Open circuit detection

» The module can detect an open circuit in the antenna. Users can judge it from antenna status messages.

If an external power supply is used to power the antenna or a passive antenna is used, the antenna detection function will not work.

### 4.4 Reset and Mode Control

The operation mode of GNSS module is controlled by PRRSTX and PRTRG pin. While the module works in normal operation, keep PRRSTX and PRTRG pins at high level. The module will enter reset state when PRRSTX being low level (see Figure 6 Reset Timing). Operate PRTRG and PRRSTX pins as the following instructions to enter **BootROM Command Mode** to update firmware. Please be aware that UART1 cannot be used for firmware upgrade.

- Keep PRTRG pin floating during system power-up or the external reset (PRRSTX from low to high),
   and the module will enter User Normal Mode.
- Drive PRTRG pin to low or connect PRTRG to GND directly (not by pull-down resistance) during system power-up or the external reset (PRRSTX from low to high), and the system enters **BootROM** Command Mode at PRTRG pin being released from low to floating state, and ready for firmware upgrading command.

When connecting PRRSTX and PRTRG to any MCU IO, DO NOT use the pull-up or pull-down resistance.



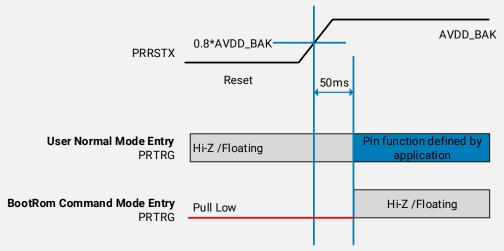
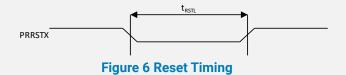


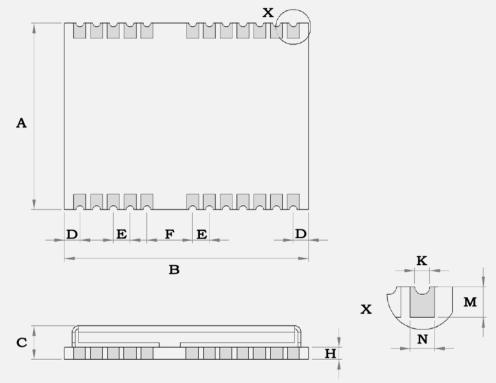
Figure 5 Switching the operation mode

| Parameter    | Symbol            | Pin | Condition                                                          | Min. | Тур. | Max. | Unit |
|--------------|-------------------|-----|--------------------------------------------------------------------|------|------|------|------|
| Reset Timing | t <sub>RSTL</sub> |     | Connected to a stable power source, and TCXO clock remains stable. | 100  |      |      | mS   |





# 5 MECHANICAL SPECIFICATION



**Figure 7 Dimensions** 

**Table 8 Dimensions** 

| Symbol | Min.(mm) | Typ.(mm) | Max.(mm) |
|--------|----------|----------|----------|
| А      | 12.0     | 12.2     | 12.4     |
| В      | 15.8     | 16.0     | 16.2     |
| С      | 2.2      | 2.4      | 2.6      |
| D      | 0.9      | 1.0      | 1.3      |
| Е      | 1.0      | 1.1      | 1.2      |
| F      | 2.9      | 3.0      | 3.1      |
| Н      |          | 0.8      |          |
| K      | 0.4      | 0.5      | 0.6      |
| М      | 0.8      | 0.9      | 1.0      |
| N      | 0.7      | 0.8      | 0.9      |



## 6 REFERENCE DESIGN

# **6.1** Reference Design

This section provides a full elaboration for the reference design of TAU951M-K2 series modules. For more detailed information, please refer to *Hardware Application Guide for GNSS Modules*.

Please follow these instructions during hardware design:

- 1) A 27-39 nH inductor is used only when an active antenna is connected, and no need for a passive antenna. The active antenna is preferred to ensure the positioning performance.
- 2) The antenna detection is achieved through detecting the ANT\_BIAS current, whose maximum output value is 35 mA. An external power supply is required to power the antenna if the power consumption of the active antenna is greater than 35 mA. When using an external power supply or a passive antenna, the module cannot detect the antenna status, and the user needs to add a detection circuitry externally to perform antenna detection.
- 3) In the case of using an external power supply to power the antenna, it is recommended to use a 100 pF stopping capacitor to avoid the RF interface damage because of the inconsistent voltage.
- 4) A diode is used to connect the AVDD\_BAK pin and VDD pin internally, which can charge the external backup battery. See 1.4 Block diagram for details.
- 5) Due to the strong drive capability of the UART pin, installing an RC circuit, instead of a pull-up resistance, can effectively prevent the UART signal from interfering with other signals.
- 6) It is highly recommended to adopt a wheel speed sensor (WHEELTICK) and FWD design, as they can significantly improve the INS performance. Please pay attention to whether the level of the speed sensor matches.
- 7) Connect the PRRSTX pin to the MCU to control the power on/off sequence. Or, the module is likely to be damaged.
- 8) Connect the PRTRG pin to the MCU for upgrading. Or, the OTA upgrade will not function.
- 9) When connecting the PRRSTX and PRTRG to any MCU IO, adopt the IO pin with OD output function, and do not include any pull-up or pull-down resistance to the PRRSTX and PRTRG pin.



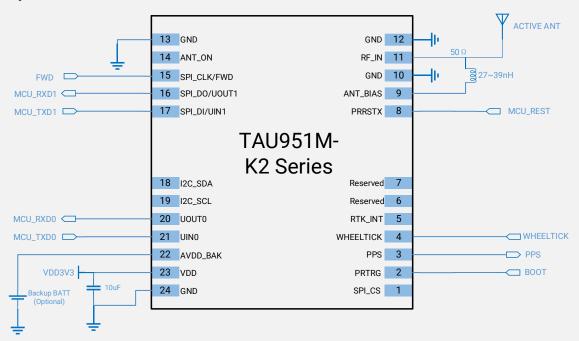


Figure 8 Reference design of active ant. supplied by ANT\_BIAS

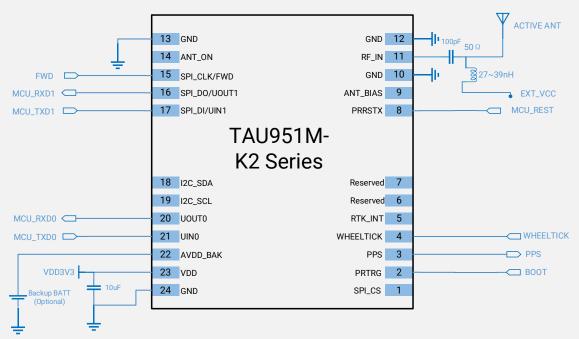


Figure 9 Reference design of active ant. supplied by external power



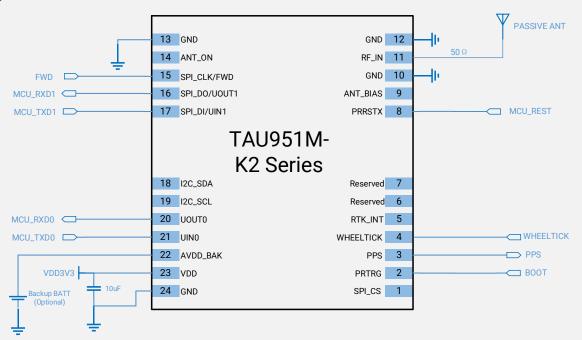
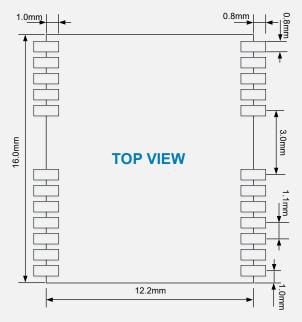


Figure 10 Reference design of passive ant.

# **6.2** PCB Footprint Reference



**Figure 11 PCB Footprint Reference** 



# 6.3 Layout Notes

- A decoupling capacitor should be placed close to VDD pin of the module, and the width of power routing should be more than 0.5 mm.
- 2) The width of RF routing between RF port to antenna interface should be wider than 0.2 mm. The characteristic impedance of RF routing between RF port to antenna interface should be controlled to 50Ω.
- 3) It is recommended that the routing from RF port to antenna interface refers to the second layer, and no routing are recommended on the layer.
- 4) Do not place the module close to any EMI source, like antenna, RF routing, DC/DC or power conductor, clock signal or other high-frequency switching signal, etc.



## 7 INSTALLATION AND CALIBRATION

## 7.1 Installation Notice

The module must be rigidly connected to the mounting body on a vehicle to ensure that there is no shaking or relative displacement with the mounting body during initialization and driving. Any displacement may lead to an operative error occurred to the module.

## 7.2 Installation

TAU951M-K2 series module contains a 3-axis gyroscope and a 3-axis accelerometer and is built in a fine self-calibration algorithm, which allows it to be freely installed at any angle relative to the vehicle coordinate system, such as horizontal installation, inclined installation at a certain angle, and installation with bottom up, etc.

## 7.3 Calibration and Status Query

#### 7.3.1 Calibration

After installation, a calibration is required to estimate the module installation status and sensor parameters.

**Calibration environment requirements:** an open sky, and a flat road (a driving environment in which 3D positioning can be fixed with PDOP lower than 3, and CNR more than 28 dB).

#### Steps for calibration:

- 1) After the module is installed, it will automatically activate calibration after the vehicle starting on a flat road in an open sky. During the calibration, a good satellite visibility should be guaranteed, which means the calibration environment requirements should be met.
- 2) After the module position is fixed, keep the vehicle still for more than 20s with power on, then accelerate forward to 40 km/h above in a short time, and drive forward at a speed greater than 20 km/h for at least 10s on open and flat road.
- 3) Under the normal driving conditions, make a left turn and a right turn of nearly 90° at a normal turning speed.

#### Note:

1) After completing above calibration steps, continue to drive normally for more than 15 minutes in an open environment. Driving straight and turning can make the INS converge more accurate, thereby



improving the inertial navigation positioning accuracy in complex environments such as garages and tunnels.

2) When the module is loose, dropped, or removed, etc., it is necessary to clear the calibration parameters and re-calibrate the module according to the calibration steps.

## **7.3.2** Status query

After a calibration, users can check the NMEA message to figure out the INS status of the module.

- NMEA message like \$GNTXT...INS, A... with INS A indicates INS is activated.
- NMEA message like \$GNTXT...INS, V... with INS V indicates INS is NOT activated.
- NMEA message like \$GNTXT...INS, E... with INS E indicates INS is under assessment.
- NMEA message like \$GNTXT...INS, **G**... with INS G indicates GNSS positioning.

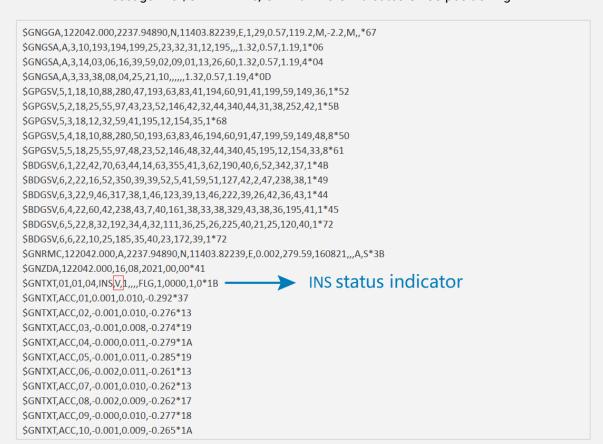


Figure 12 INS status output



## **8 DEFAULT MESSAGE**

#### **Table 9 Default message**

| Interface   | Settings                                                                                                                                                                                                                                                                  |  |
|-------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| UART output | Data format: 8 data bits, no parity bit, 1 stop bit Default baud: 115200 bps Configured to transmit both NMEA and HD Binary protocols, but only the following NMEA (and no HD Binary sentence) messages have been activated at start-up: GGA, GSA, GSV, RMC, ZDA, TXT-ANT |  |
| UART input  | Data format: 8 data bits, no parity bit, 1 stop bit Default baud: 115200 bps Default protocol: HD binary protocol, RTCM message.                                                                                                                                          |  |
| PPS         | 1 pulse per second, synchronized at rising edge, pulse length 100 ms                                                                                                                                                                                                      |  |

<sup>\*</sup> Refer to GNSS\_Protocol\_Specification for information about other settings.

The default configuration and output information of UART0 and UART1 are identical, among which UART1 cannot be used for firmware upgrade. If the UART is connected well to the MCU when VDD is off, a high UART level may cause residual power on VDD, leading to power on failure. Therefore, when VDD is off, it is advisable to disconnect the UART or set MCU\_UART to the input or high resistance state.



## 9 PACKAGING INFORMATION

# 9.1 Packing

The module is a Moisture Sensitive Device (MSD) and Electrostatic Sensitive Device (ESD). During packing and shipping, it is strictly required to take appropriate MSD handling instructions and precautions. The table below shows the general packing hierarchy for the standard shipment.

**Table 10 Packing hierarchy** 



## 9.1.1 Tape and Reel

TAU951M-K2 series is delivered as hermetically sealed, reeled tapes in order to enable efficient production, production lot set-up and tear-down. The figure below shows the tape dimensions.

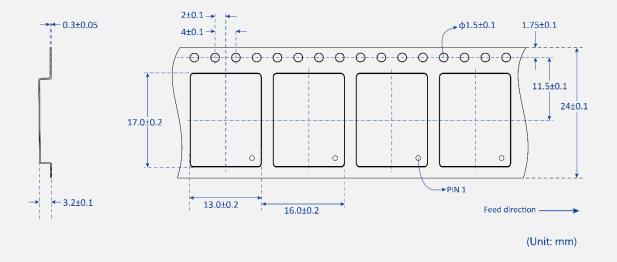
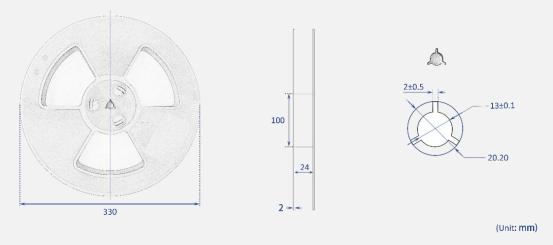


Figure 13 Tape dimensions

TAU951M-K2 series is deliverable in quantities of 1000 pcs on a reel. The figure below shows the dimensions of the reel.

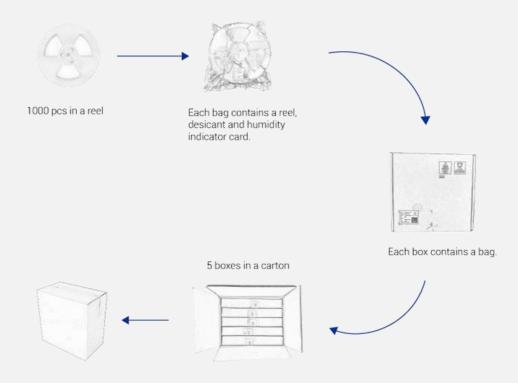




**Figure 14 Reel dimensions** 

## 9.1.2 Shipment Packaging

The reels are packed in the sealed bags in a box and shipped by shipping cartons. Up to five boxes (1000 pcs in total) can be packed in one shipping carton.



**Figure 15 Packaging** 

# 9.2 Storage

In order to prevent moisture intake and protect against electrostatic discharge, TAU951M-K2 series is packaged together with a humidity indicator card and desiccant to absorb humidity.



## 9.3 ESD Handling

## 9.3.1 ESD Handling Precautions

TAU951M-K2 series which contains highly sensitive electronic circuitry is an Electrostatic Sensitive Device (ESD). Observe precautions for handling! Failure to observe these precautions may result in severe damage to the GNSS module!

- Unless there is a galvanic coupling between the local GND (i.e. the workbench) and the PCB GND, then the first point of contact when handling the PCB must always be between the local GND and PCB GND.
- Before mounting an antenna patch, connect ground of the device.
- When handling the RF pin, do not come into contact with any charged capacitors and be careful when contacting materials that can develop charges (e.g. patch antenna ~10 pF, coax cable ~50 80 pF/m, soldering iron ...)
- To prevent electrostatic discharge through the RF input, do not touch any exposed antenna area.
   If there is any risk that such exposed antenna area is touched in non ESD protected work area, implement proper ESD protection measures in the design.
- When soldering RF connectors and patch antennas to the module's RF pin, make sure to use an ESD safe soldering iron (tip).



#### 9.3.2 ESD Protection Measures

The GNSS positioning module is sensitive to static electricity. Whenever handling the module, particular care must be exercised to reduce the risk of electrostatic charges. In addition to standard ESD safety practices, the following measures should be taken into account.

- Adds ESD Diodes to the RF input part to prevent electrostatics discharge.
- Do not touch any exposed antenna area.
- Adds ESD Diodes to the UART interface.

#### 9.3.3 Moisture Sensitivity Level

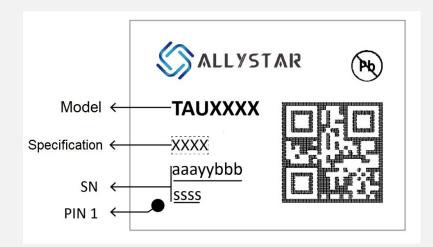
The Moisture Sensitivity Level (MSL) of the GNSS module is MSL3.



# 10 LABELING AND ORDERING INFORMATION

Labeling and ordering information help customers get more about Allystar products.

# 10.1 Labeling



| Symbol       | Explanation                                                                                                                                                               | Sample       |
|--------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| TAUXXXX      | Product model for market promotion.                                                                                                                                       | TAU951M      |
| xxxx         | Specification. The first letter represents product function; the second represents bands supported, and the following two letters show that it is standard configuration. |              |
| aaayybbbssss | Serial number                                                                                                                                                             | 392190010001 |

# **10.2** Ordering info

**Table 11 Ordering codes** 

| Ordering No. | Product information                                                               |  |  |
|--------------|-----------------------------------------------------------------------------------|--|--|
| TAU951M-K200 | Concurrent GNSS LCC Module, dual-band, RTK+DR, TCXO, 16×12.2 mm, 1000 pieces/reel |  |  |



# 11 REVISION HISTORY

| Revision | Date    | Revised by | Status/Comments |
|----------|---------|------------|-----------------|
| V1.0     | 2024-01 | Berry      | First release.  |
|          |         |            |                 |
|          |         |            |                 |
|          |         |            |                 |





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